

Work Order ID 61041

Wednesday, August 04, 2010 12:47:11 PM

Page 1

Item ID: D205-770-011

Accept

Revision ID:

Item Name: Replacement Engine Mount

Start Date: 8/4/2010 Start Qty: 2.00

Required Date: 8/11/2010 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *mf* Date: *10-8-04* Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN D205-770	Rev B
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MDL-D205-770	E
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100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D205-770-011 CHG003

0.00

*Diolog/17**H for BG 10-8-05*

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

10/8/9 S/ (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Wednesday, August 04, 2010 12:47:11 PM

Page 2

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--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/08/17

②

130



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D205-770-011 CHG003

Location: BPPP Rev: C

0.00

0.00

10/8/17

mf

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/08/18

mf
10-8-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Wednesday, August 04, 2010 12:47:10 PM

Page 1

Work Order ID: 61041

Parent Item: D205-770-011

Parent Item Name: Replacement Engine Mount



Start Date: 8/4/2010

Required Date: 8/11/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A new issue ECN1165p 08-03-31 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3684-043		Manufactured	No			110	Each	0.0000	1	2			
MOUNT ASSEMBLY													

D3684-045		Manufactured	No			110	Each	4.0000	1	2			
LEG ASSEMBLY													

Location Loc Qty Loc Code

ST078	1	
50740	1	
ST139A	3	
58643	3	

D3692-1		Manufactured	No			110	Each	401.0000	4	8			
SPACER													

Location Loc Qty Loc Code

ST082	401	
50736	10	
51467	391	

AN3C12A		Purchased	No			110	Each	32.0000	4	8			
Bolts													

Location Loc Qty Loc Code

ST351	32	
112314	8	
114761	11	
115016	13	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Page 2

Work Order ID: 61041

Parent Item: D205-770-011

Parent Item Name: Replacement Engine Mount

Start Date: 8/4/2010

Required Date: 8/11/2010

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

2,937.000

2

4



Nut



10/8/95

Location

Loc Qty

Loc Code

FG

76

103691

76

ST301

2861

112314

2861

D3685-041

Manufactured

No

110

Each

4.0000

1

2



BIPOD MOUNT ASSEMBLY



10/8/95

Location

Loc Qty

Loc Code

ST139F

4

58647

4

D3686-041

Manufactured

No

110

Each

4.0000

1

2



MONOPOD ASSEMBLY



10/8/95 (20)

Location

Loc Qty

Loc Code

ST139A

4

58646

4

2

Wednesday, August 04, 2010 12:47:10 PM

Shop Packet Print

Page 2

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